

Amendments to the claims

This listing of claims will replace all prior versions, and listings, of claims in the application.

Claims 1-9 (canceled)

Claim 10 (new) A multiple layer identity card of plastic formed by a method comprising:

applying at least one card core layer (1A) having at least one adhesive coating (1A0) on one side and on which a printed layer (1A1) is located,
applying a further adhesive coating (1B0) between the printed layer (1A1) and a covering layer (1B), and

bonding the card core layer (1A), printed layer (1A1), and covering layer (1B) by the adhesive coatings (1A0 and 1B0) under the action of pressure and sufficient heat to laminate the assembly,

characterized in that

the adhesive coatings (1A0 and 1B0) comprise at least one additive (Z) in solid, insoluble form in the coating selected from the group consisting of silica (SiO_2), a friction causing silicate, and calcium carbonate (CaCO_3), such as to cause friction between the covering layer (1B) and the printed card core (1A) during lamination.

Claim 11 (new) The multiple layer identity card of claim 10, wherein the friction causing silicate is talcum.

Claim 12 (new) A multiple layer identity card of plastic formed by a method comprising:

applying at least one card core layer (1A) having at least one adhesive coating (1A0) on one side and on which a printed layer (1A1) is located,
applying a further adhesive coating (1B0) between the printed layer (1A1) and a covering layer (1B), and

bonding the card core layer (1A), printed layer (1A1), and covering layer (1B) by the adhesive coatings (1A0 and 1B0) under the action of pressure and sufficient

heat to laminate the assembly,

characterized in that

the adhesive coatings (1A0 and 1B0) comprise at least one additive (Z) selected from the group consisting of silica (SiO_2), and calcium carbonate (CaCO_3), which increases the friction between the covering layer (1B) and the printed card core (1A) during lamination and which is embedded in the adhesive coatings (1A0 and 1B0).